

REASSEMBLY

1. INSTALL OUTSIDE INNER SHIELD

Install the outside inner shield with the 3 screws.

2. INSTALL INSIDE INNER SHIELD

Install the inside inner shield with the 2 screws.

3. INSTALL EQUALIZING WIRE

4. INSTALL RECLINING CONNECTING PIPE

- (a) Adjust the reclining lock positions of the seat adjusters.
- (b) Slide the seat adjusters to the most front position.
- (c) Place the adjusters on a spacer to adjust the seat rails in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe with raising up the adjusters, the lock positions adjusted in 4-(a) step slip off, lock error will occur.

- (d) Install the 2 silencers to the adjuster pin.

5. INSTALL SEAT CUSHION COVER

- (a) Install the seat cushion cover with new hog rings to set cushion pad.
- (b) Install the silencer to the seat cushion frame.
- (c) Install the seat cushion cover with pad to the seat cushion frame with new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as little as possible.

6. INSTALL SEAT CUSHION ASSEMBLY

Install the seat cushion assembly with the 4 bolts to the seat adjuster.

HINT:

Tighten the 4 bolts temporarily, then from the bolts on the rear side tighten completely.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

7. INSTALL SEATBACK COVER

- (a) Install the seatback cover with new hog rings to the seatback pad.
- (b) Driver's seat:
Install the lumbar support assembly with the 2 bolts to the seatback frame.
- (c) Install the seatback cover with pad to the seatback frame.
- (d) Driver's seat:
Install the lumbar support lever.
- (e) Install the headrest supports.

8. INSTALL SEATBACK ASSEMBLY

- (a) Install the 4 bolts temporarily, then from the bolt on the front right side tighten completely.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

- (b) Engage the hooks.

9. INSTALL FRONT SEAT INNER BELT

Install the front seat inner belt with the nut.

Torque: 42 N·m (430 kgf·cm, 31 ft·lbf)

10. INSTALL INNER SHIELD

Install the inner shield with the 2 screws.

11. INSTALL OUTER SHIELD

Install the outer shield with the screw.

12. INSTALL SEAT ADJUSTER KNOB

13. INSTALL RECLINING ADJUSTER RELEASE HANDLE

Install the reclining adjuster release handle with the screw.

14. INSTALL HEADREST